



## INTERNATIONAL CONFERENCE ON POWER, ELECTRICAL, ELECTRONICS AND INDUSTRIAL APPLICATIONS (PEEIACON) 2024

# PAPER TITLE - DESIGN AND DEVELOPMENT OF LEO: AN AFFORDABLE BIOMECHANICALLY INSPIRED QUADRUPED ROBOT WITH COGNITIVE ABILITIES

Paper ID - 200

**Authors:**

Jubaer Tanjil Jami  
Taskin Mehreen  
Munirul Alam  
Mir Tahmidur Rahman

**Authors' Affiliation:**

Department of Mechanical Engineering  
Bangladesh University of Engineering and Technology  
(BUET)

**Presenting Author: Taskin Mehreen**



# Contents

---

- Introduction
- Objective
- Methodology
- Key Findings & Discussion
- Future Work

## Quadruped Robots: Mimic 4-Legged Animals



## Quadruped Robots: Mimic 4-Legged Animals



Military Use



Image courtesy: [Spot](#)

Terrain Exploration

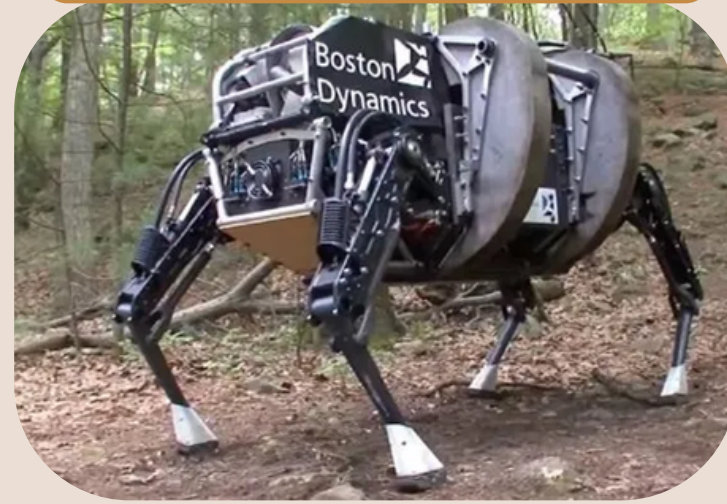


Image courtesy: [BigDog](#)

Industry Exploration



Image courtesy: [ANYmal](#)

Stair Climbing

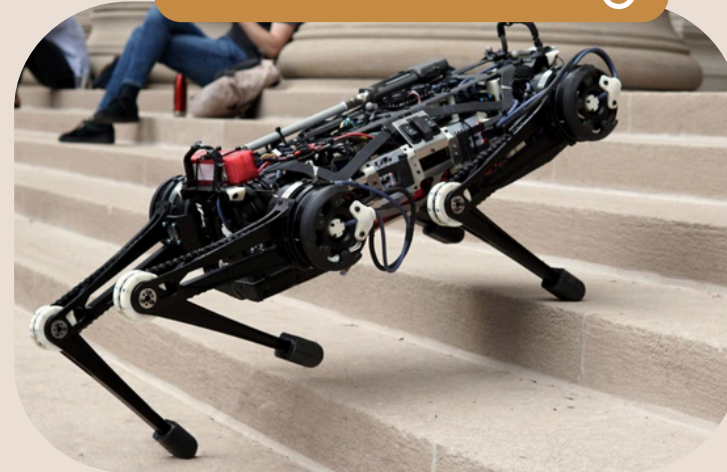


Image courtesy: [MIT Cheetah](#)

## Quadruped Robots: Mimic 4-Legged Animals



Military Use



Image courtesy: [Spot](#)

Terrain Exploration

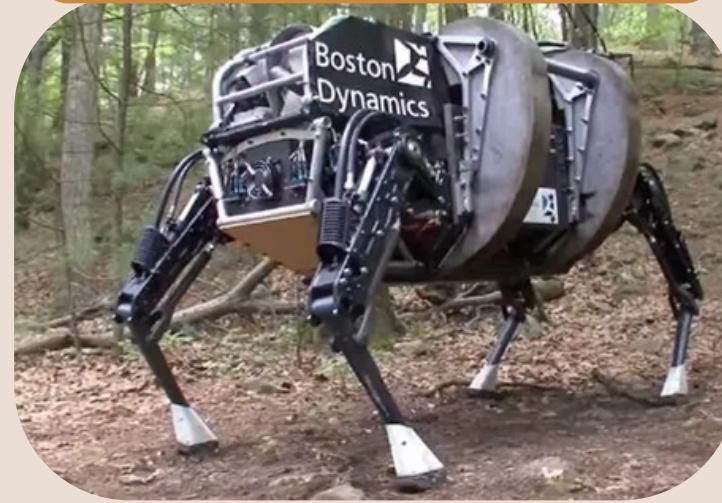


Image courtesy: [BigDog](#)

Industry Exploration



Image courtesy: [ANYmal](#)

Stair Climbing

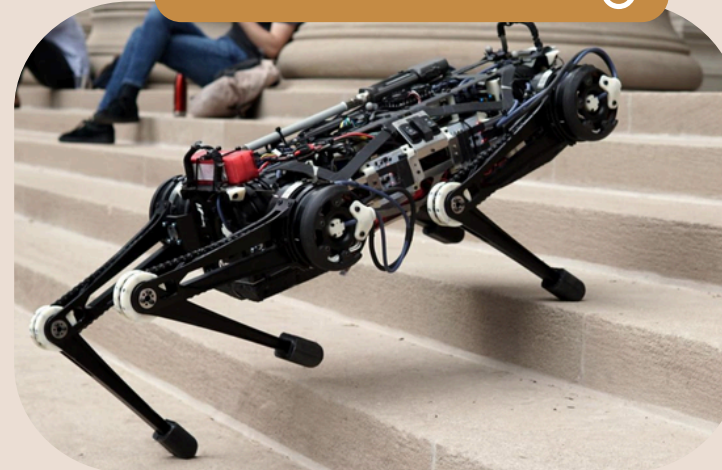
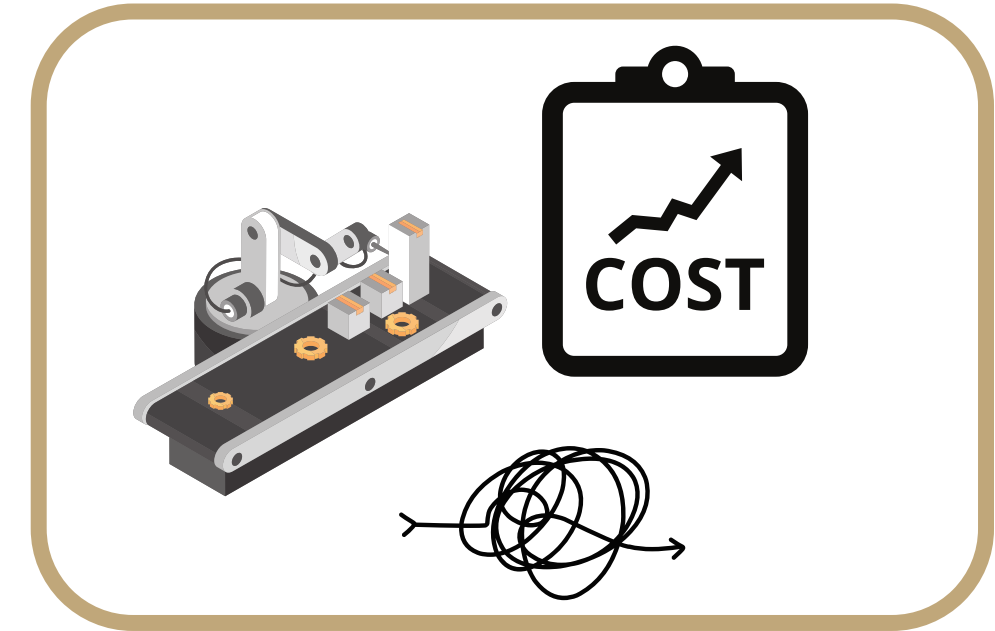
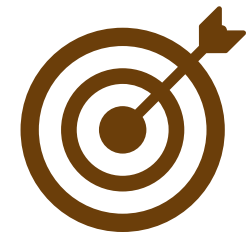


Image courtesy: [MIT Cheetah](#)

**High Development  
Complexity & Cost**



**Limited accessibility for  
research and education.**

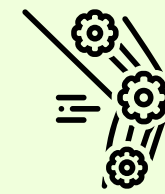


## Objective: Development of Leo, a Quadruped Robot

### Scope of the Research:



Low-cost, light-weight



Biomechanically inspired design.



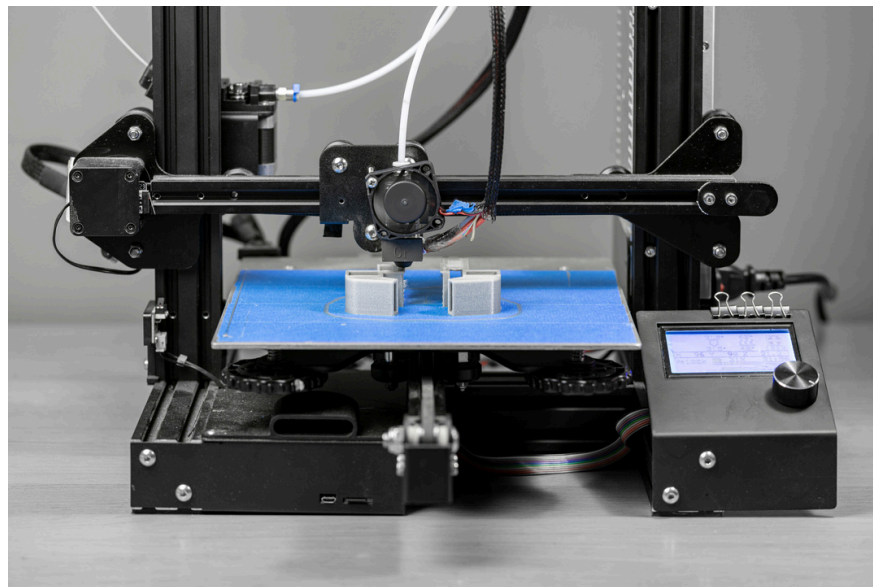
Equipped with cognitive abilities.



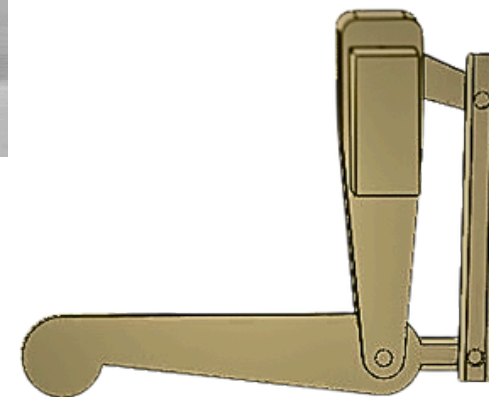
Explore potential applications in research, education,  
and small-scale tasks.

## MECHANICAL DESIGN

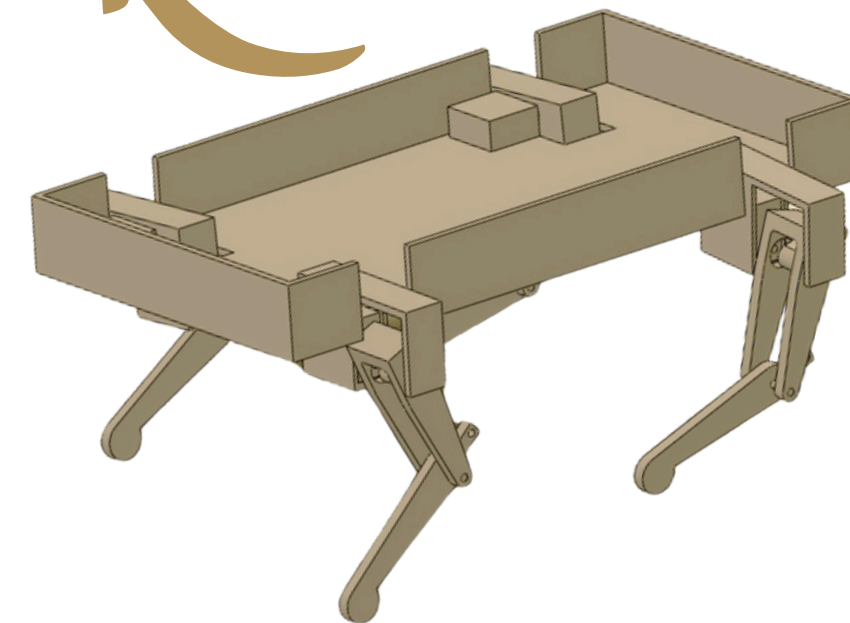
- **Materials:**



**Leg: 3D-printed  
Polylactic Acid (PLA)**



**Torso : Laser-Cut Poly  
Methyl Methacrylate  
(Acrylic Plastic) sheet**

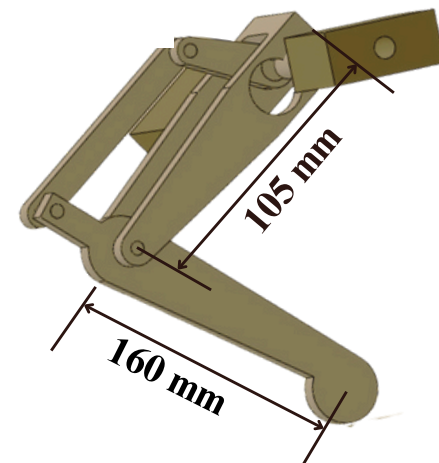


## MECHANICAL DESIGN

- **Leg Design**

### LEO DESIGN SPECIFICATIONS

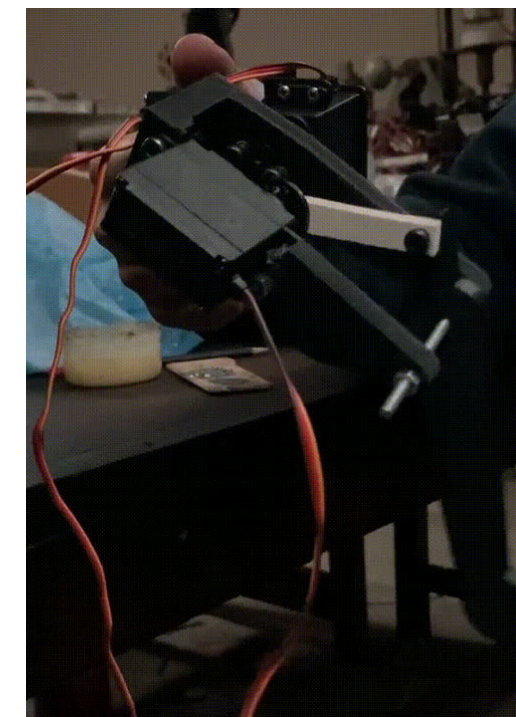
Length	550 mm
Width	400 mm
Height	100 mm
Foot Distance	350 mm
Thigh Length	105 mm
Calf Length	160 mm
Freedom	12



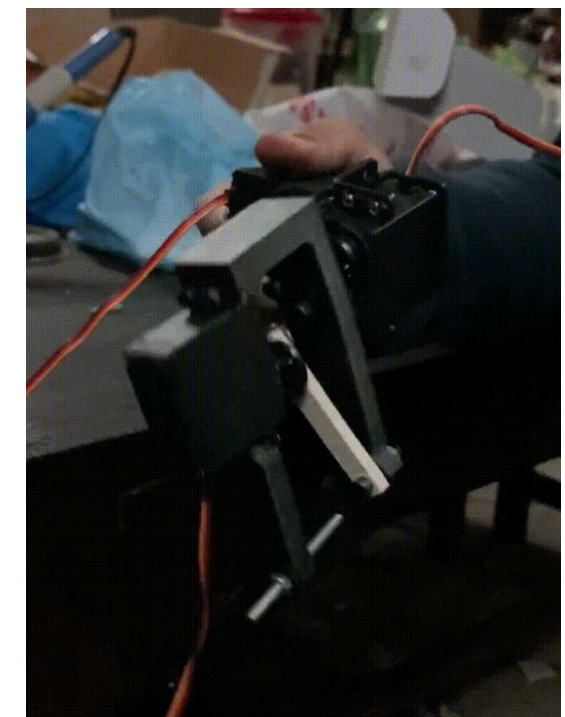
- **Degrees of Freedom**



crank shaft  
motion



pitching

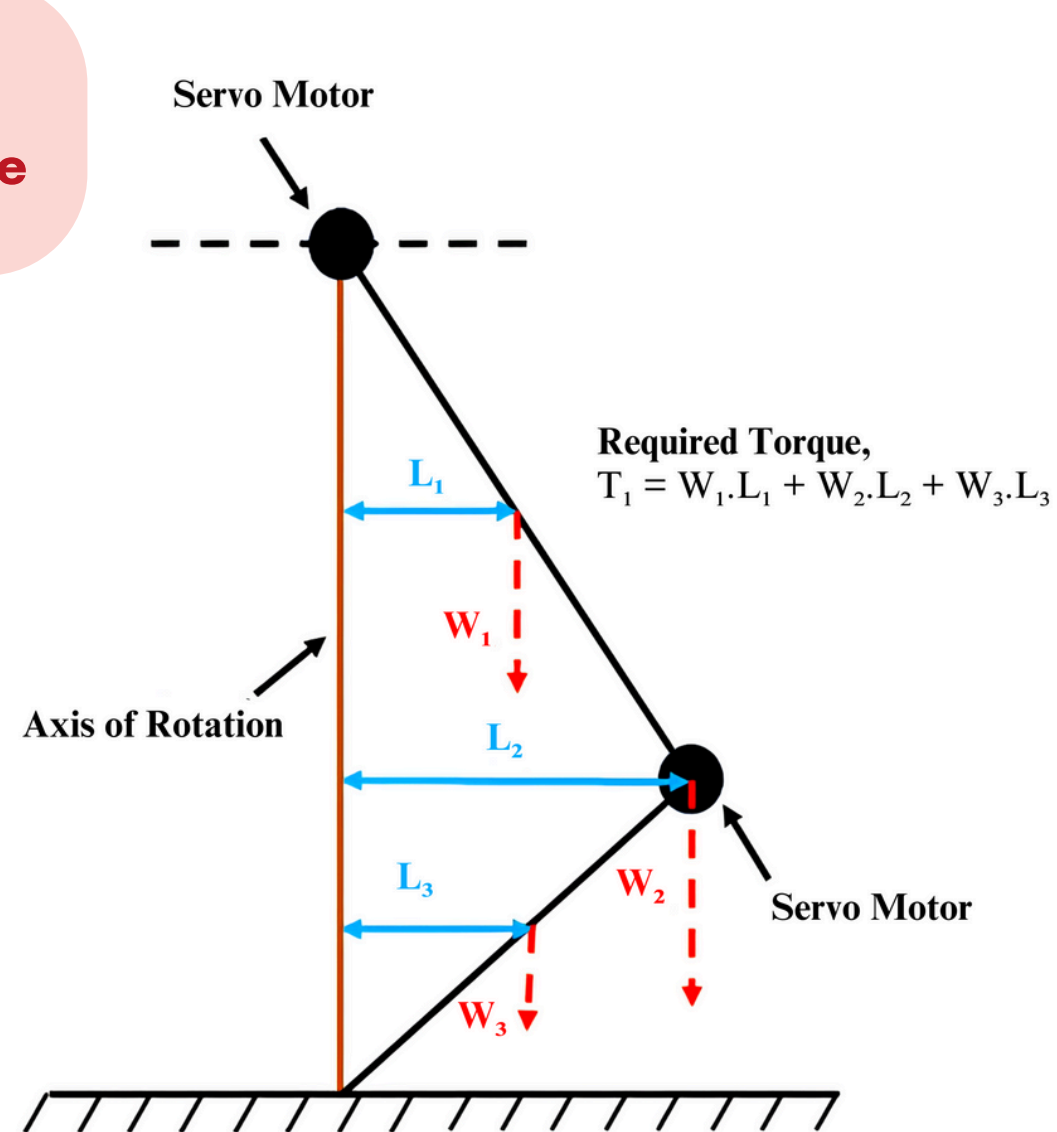


rolling



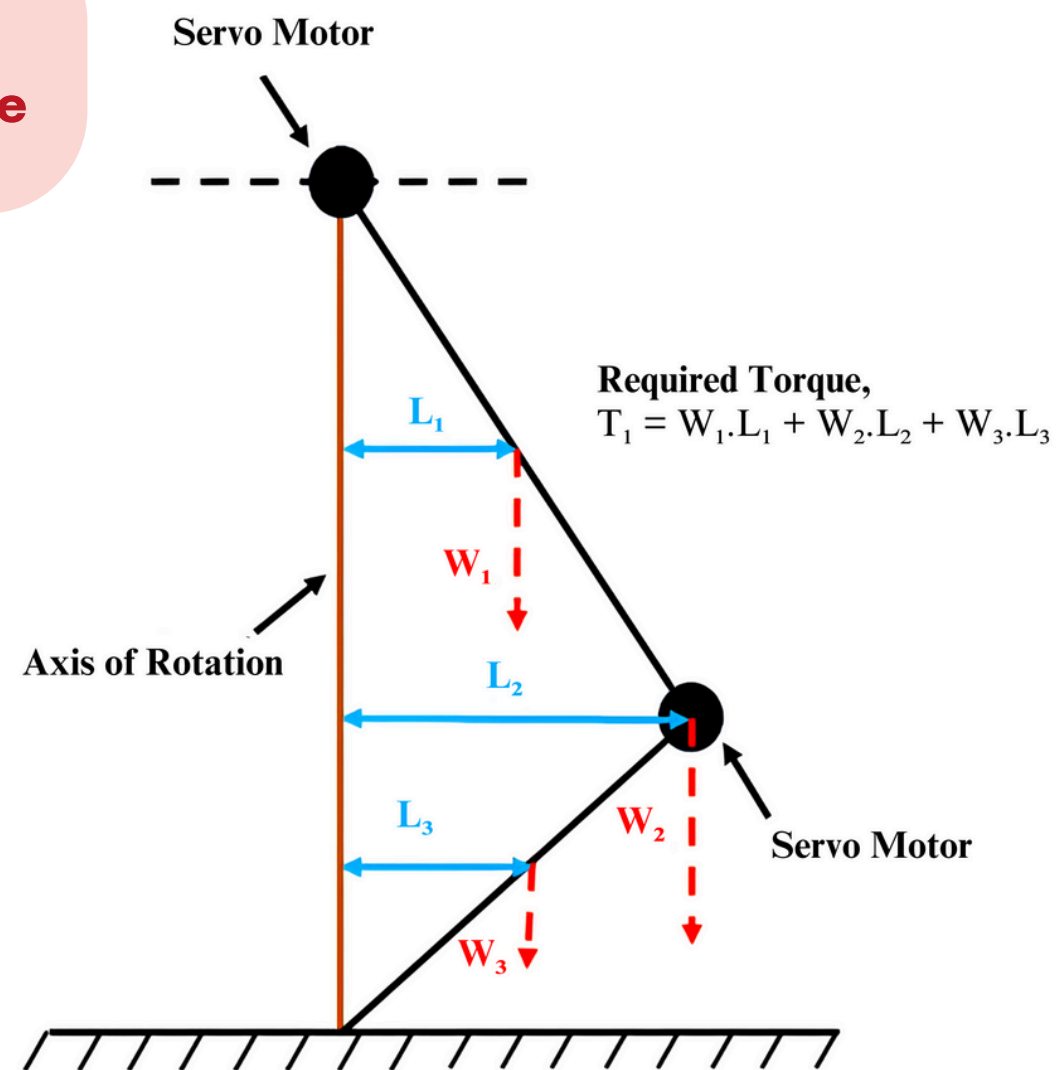
## Crankshaft Mechanism to reduce Torque Requirement

**Knee Motor:  
Greater Torque**



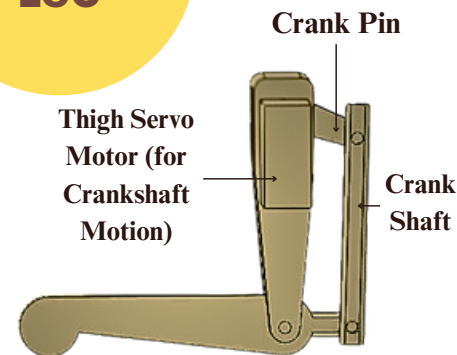
## Crankshaft Mechanism to reduce Torque Requirement

**Knee Motor:  
Greater Torque**



**Hip Motor:  
Reduced Torque**

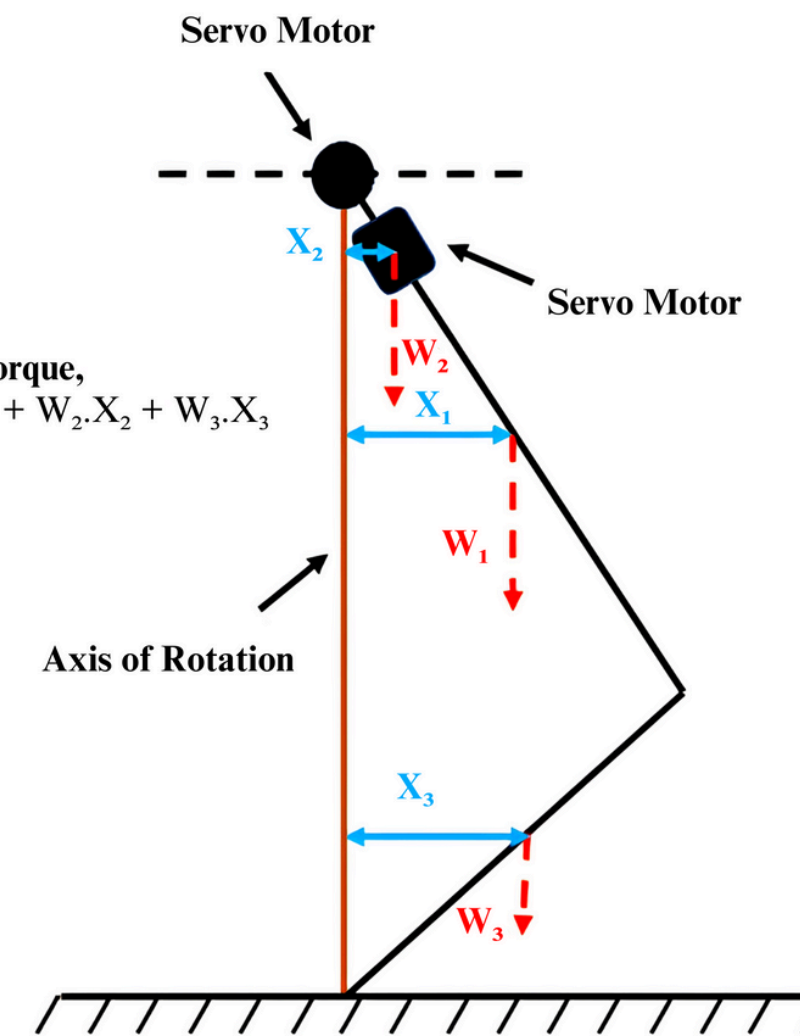
**Used by  
Leo**



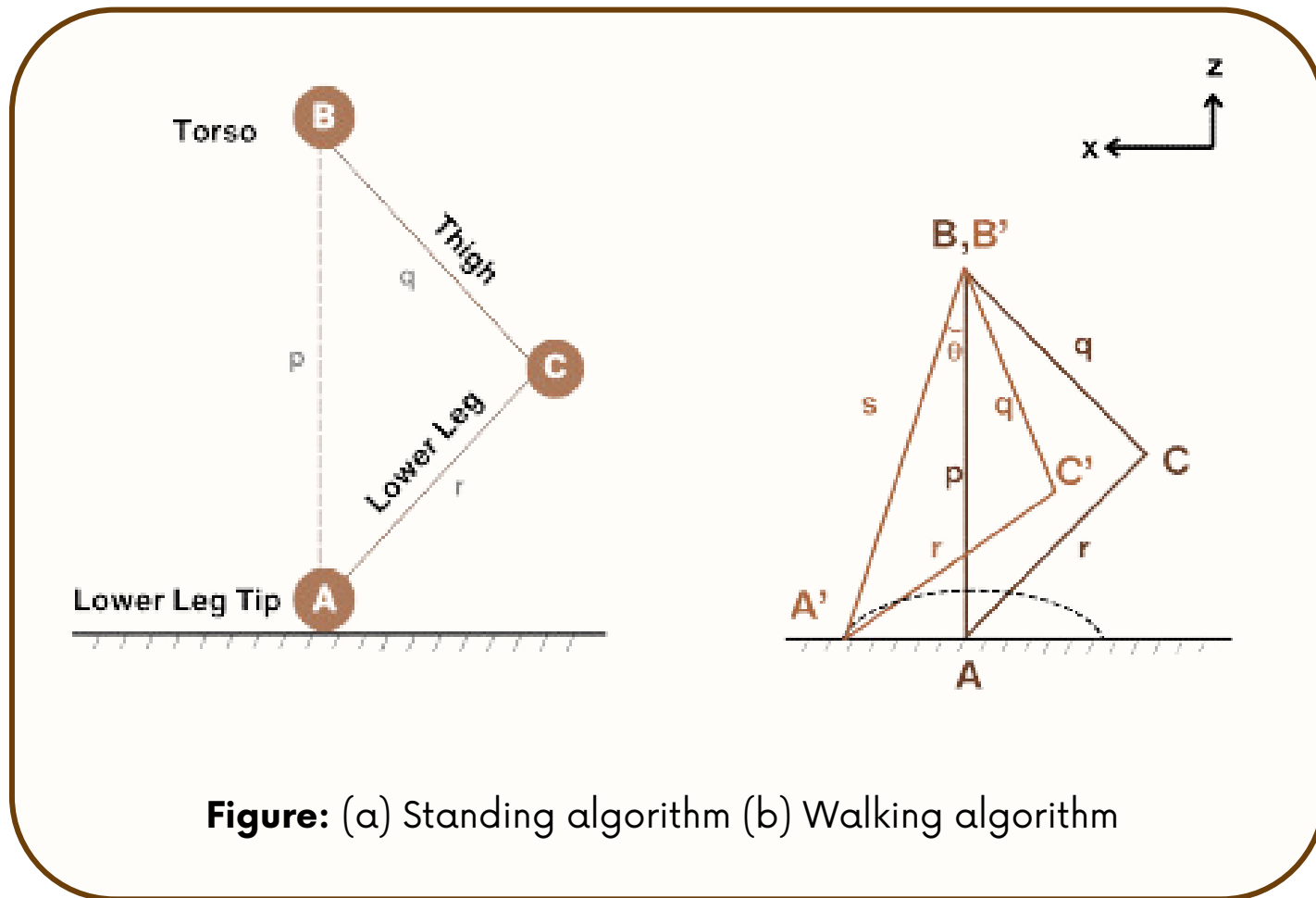
Required Torque,  
 $T_2 = W_1 \cdot X_1 + W_2 \cdot X_2 + W_3 \cdot X_3$

Here,  
 $L_2 > X_2$

Hence,  
 $T_1 > T_2$



## GAIT ANALYSIS



Elliptical trajectory

$$A' = \cos^{-1} \frac{s^2 + r^2 - q^2}{2sr}$$

$$B' = \cos^{-1} \frac{q^2 + s^2 - r^2}{2qs}$$

$$C' = \cos^{-1} \frac{q^2 + r^2 - s^2}{2qr}$$

$$\tan \theta = \frac{x}{p}$$

$$s = \frac{p}{\cos \theta}$$

$$\frac{x^2}{q^2} + \frac{z^2}{r^2} = 1$$

- The algorithm syncs **lower leg, torso, and thigh.**

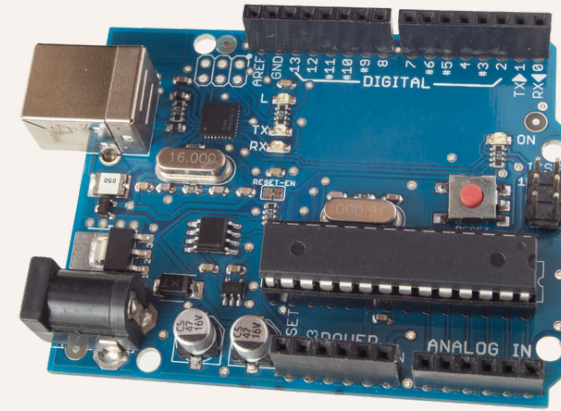
↓ **Vertical movement** maintains balance.

→ **Horizontal movement** drives forward motion.

## CONTROL SYSTEM

ROS

+



$$A' = \cos^{-1} \frac{s^2 + r^2 - q^2}{2sr}$$

$$B' = \cos^{-1} \frac{q^2 + s^2 - r^2}{2qs}$$

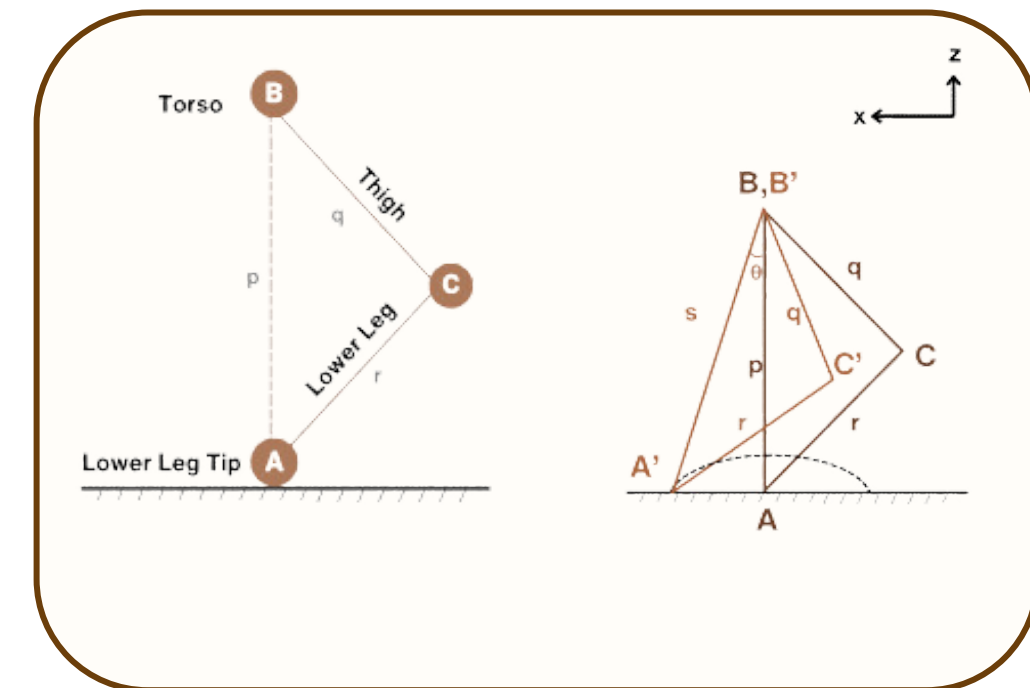
$$C' = \cos^{-1} \frac{q^2 + r^2 - s^2}{2qr}$$

$$\tan \theta = \frac{x}{p}$$

$$s = \frac{p}{\cos \theta}$$

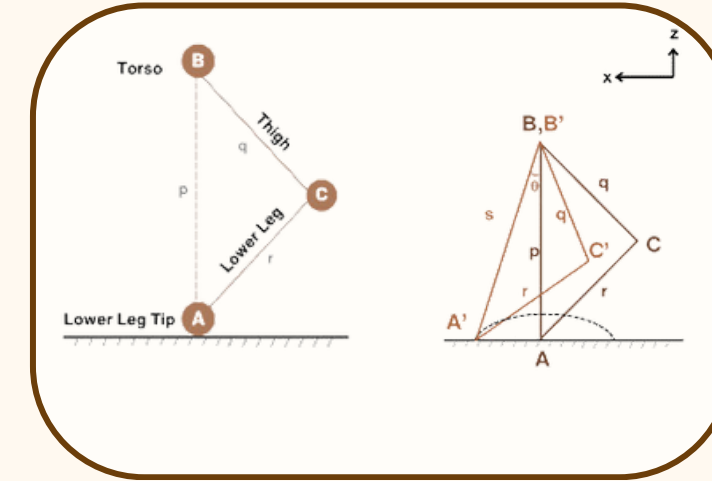
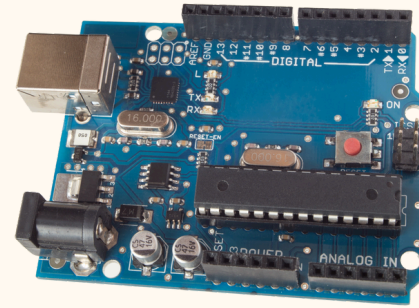
$$\frac{x^2}{q^2} + \frac{z^2}{r^2} = 1$$

- Motion control driven by ROS and Arduino interfacing.
- Custom gait algorithm for locomotion.
- Twelve servo motors calibrated at startup for proper stance.
- Trigonometric calculations for natural quadruped gait.
- Elliptical pathway determines 3D leg coordinates.



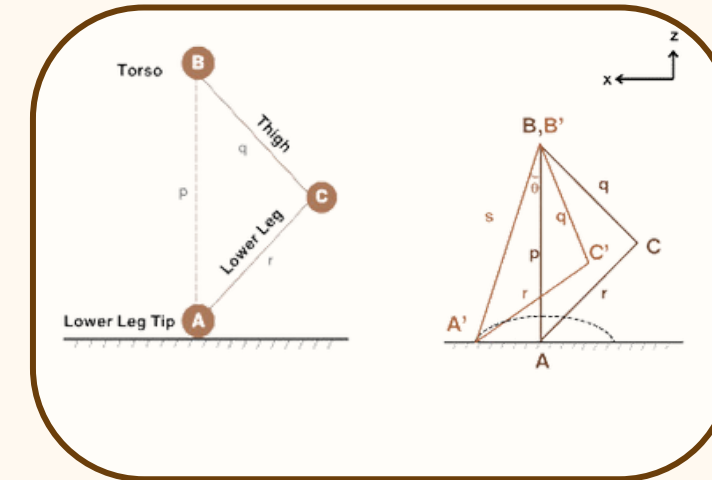
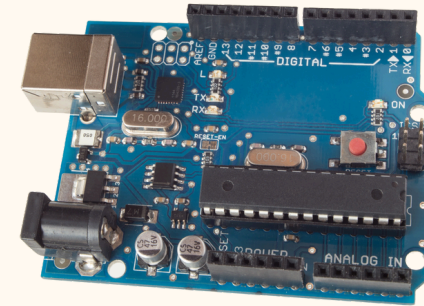
## CONTROL SYSTEM

ROS +



## CONTROL SYSTEM

ROS +



### Manual Mode

Bluetooth Command



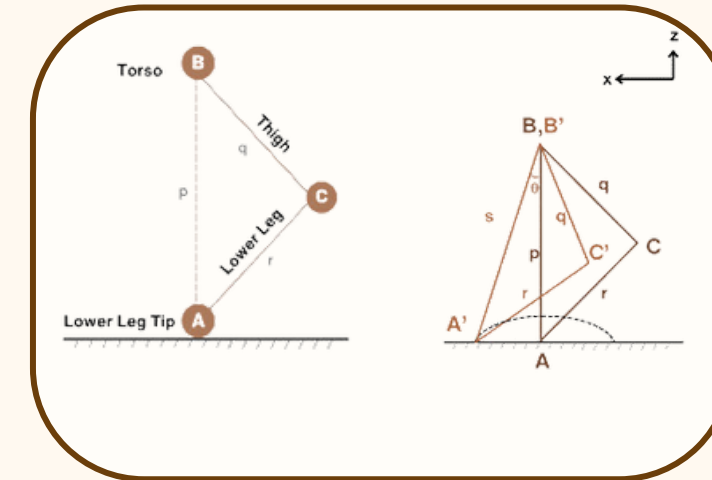
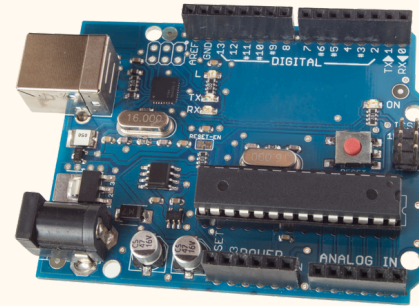
Gait Algorithm



Leg Angles adjusted for  
Standing & Walking

## CONTROL SYSTEM

ROS +



### Manual Mode

Bluetooth Command



Gait Algorithm



Leg Angles adjusted for  
Standing & Walking

### Semi-Autonomous Mode

Audio Command



Text Command



ChatGPT API

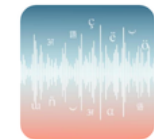


Gait Algorithm



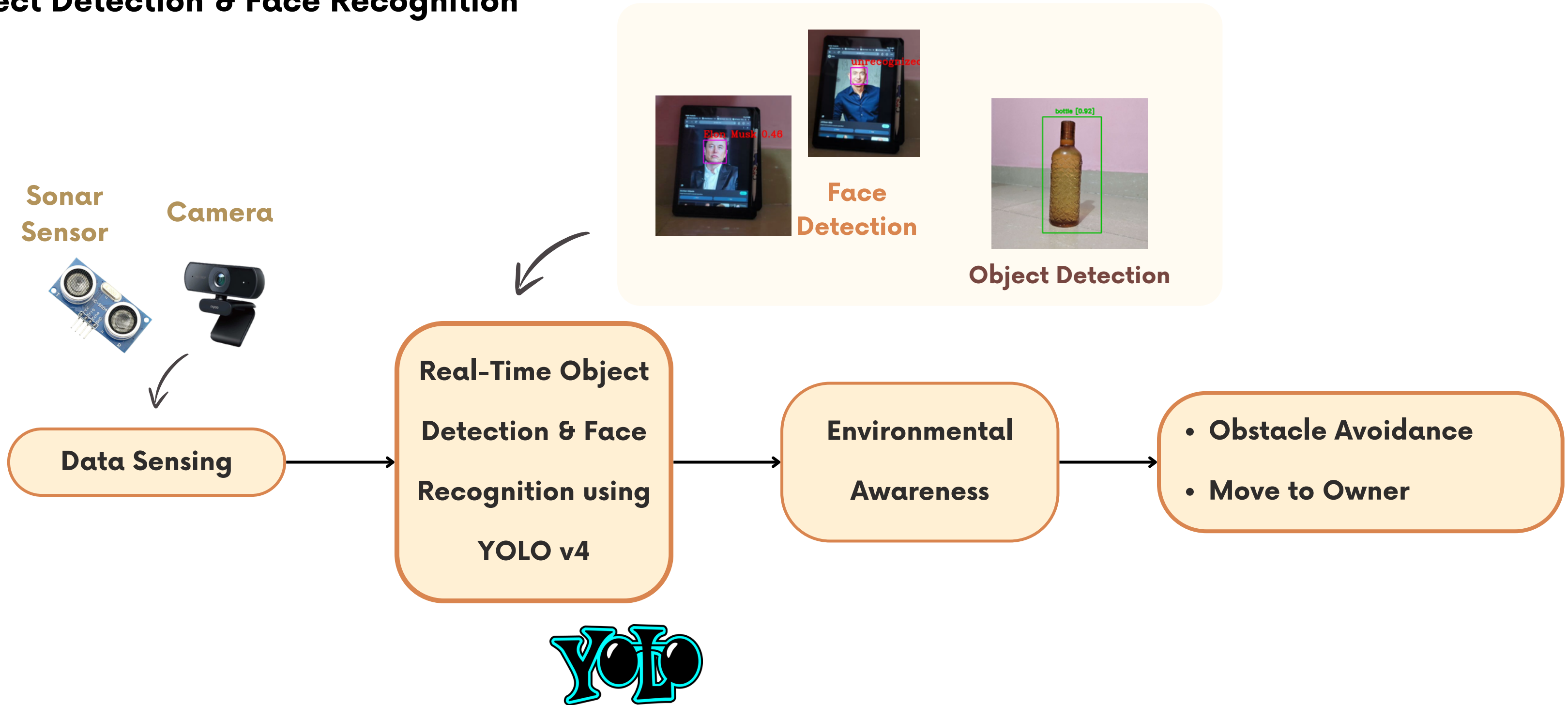
Leg Angles adjusted for  
Standing & Walking

alphacep/ros-vosk  
Vosk node for ROS Robot Operating System



## CONTROL SYSTEM

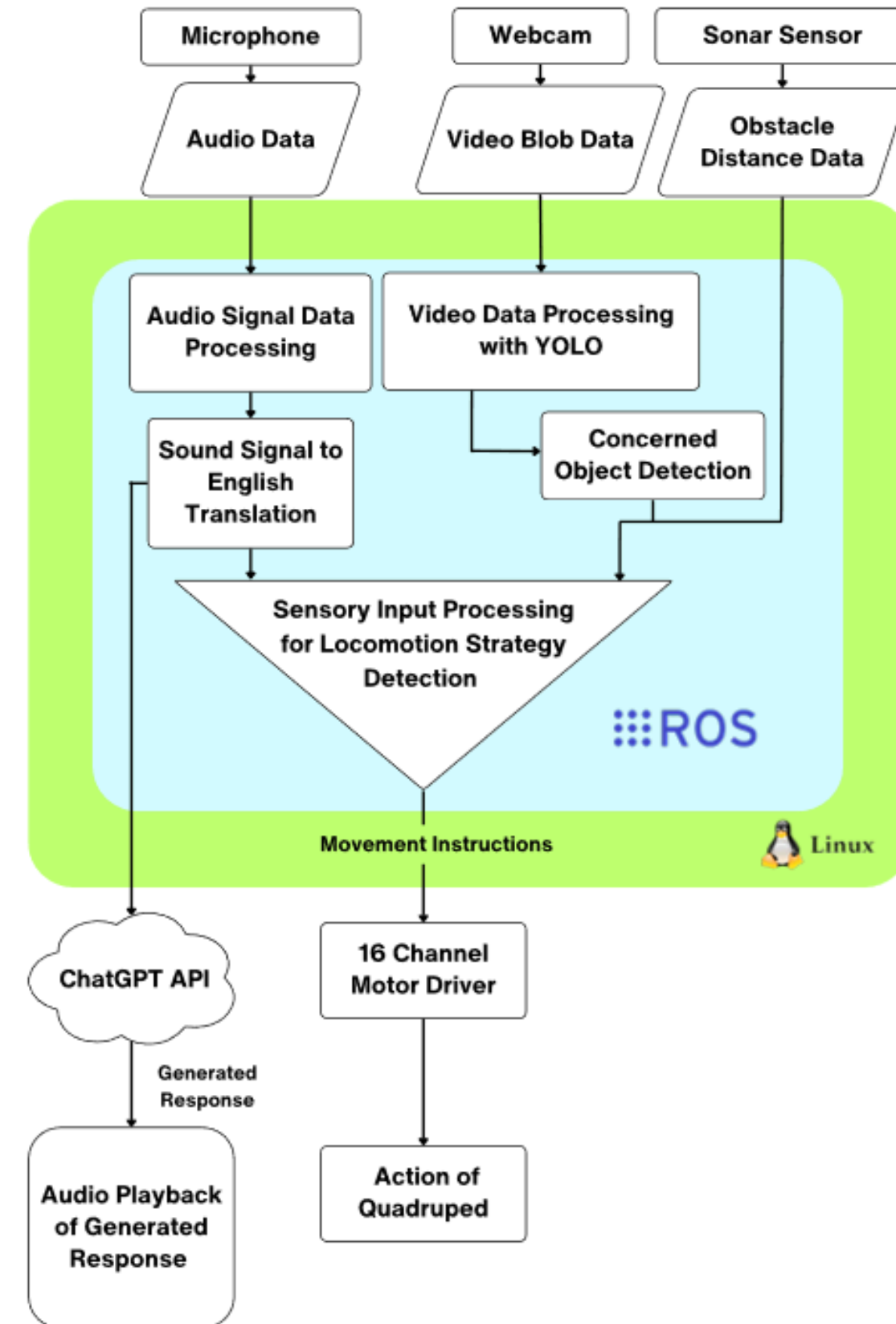
### Object Detection & Face Recognition





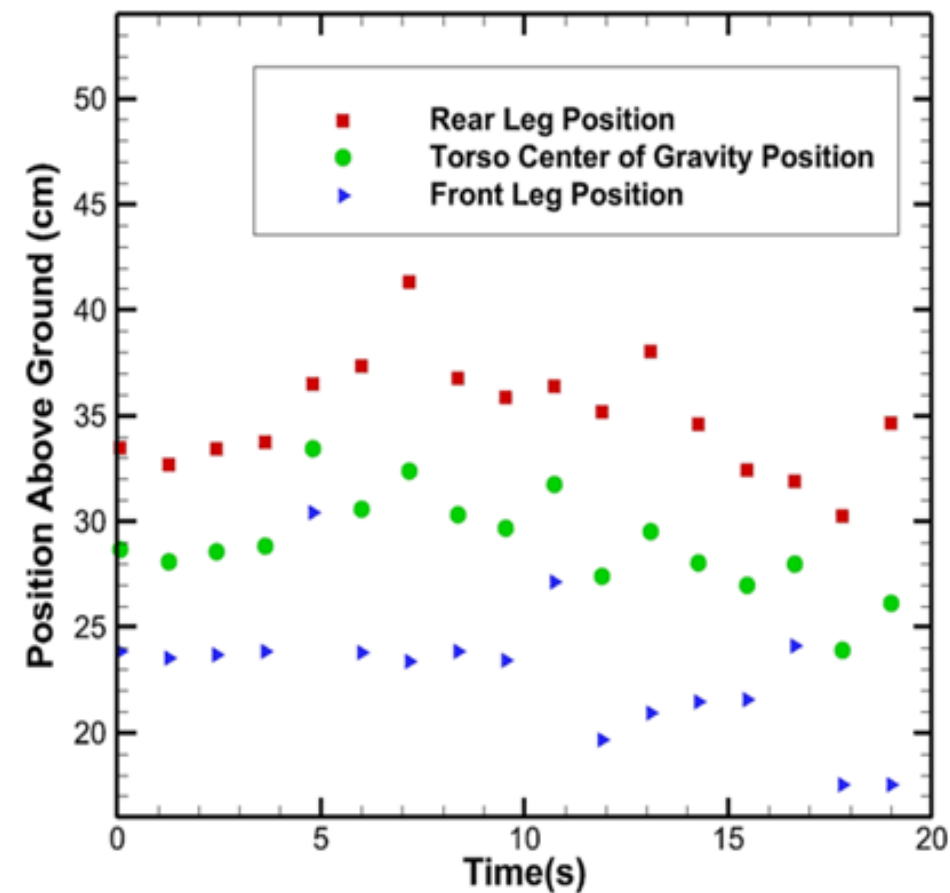
## CONTROL SYSTEM

System architecture of the semi-autonomous control mechanism of Leo

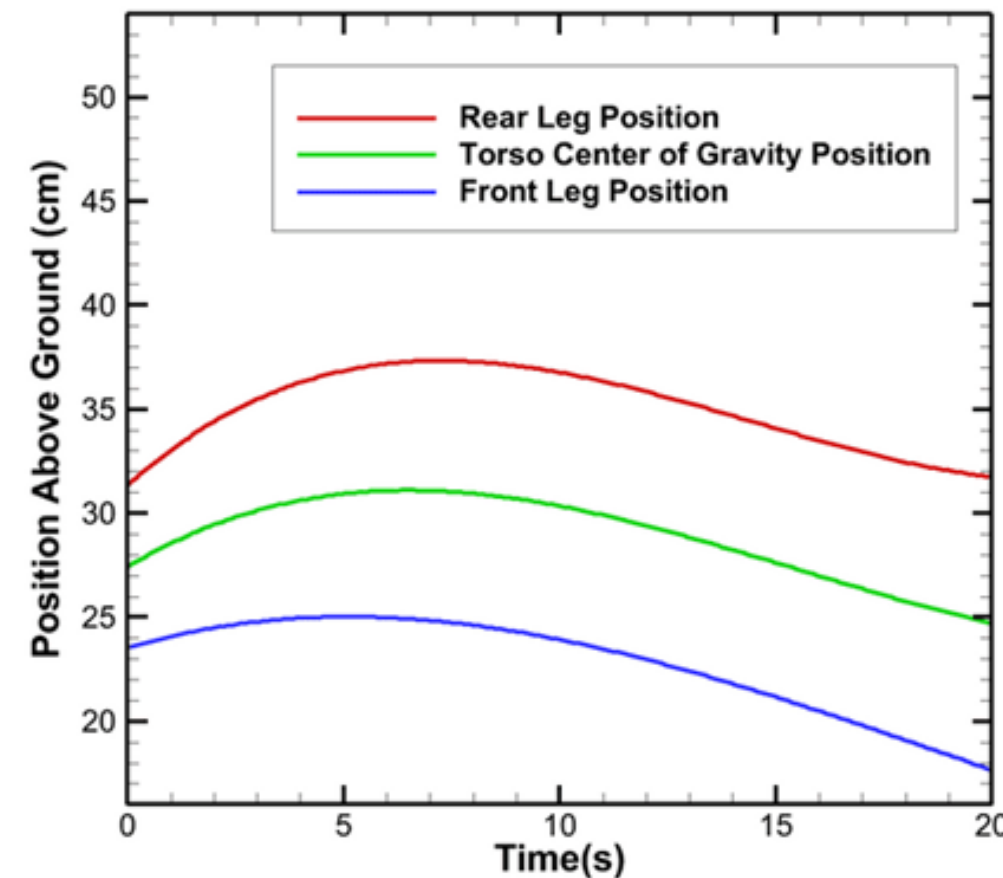


# KEY FINDINGS AND DISCUSSION

## Variation of Rear Leg, Torso Center of Gravity, and Front Leg Positions Over Time During One Complete Step



(a) Measured Data Points

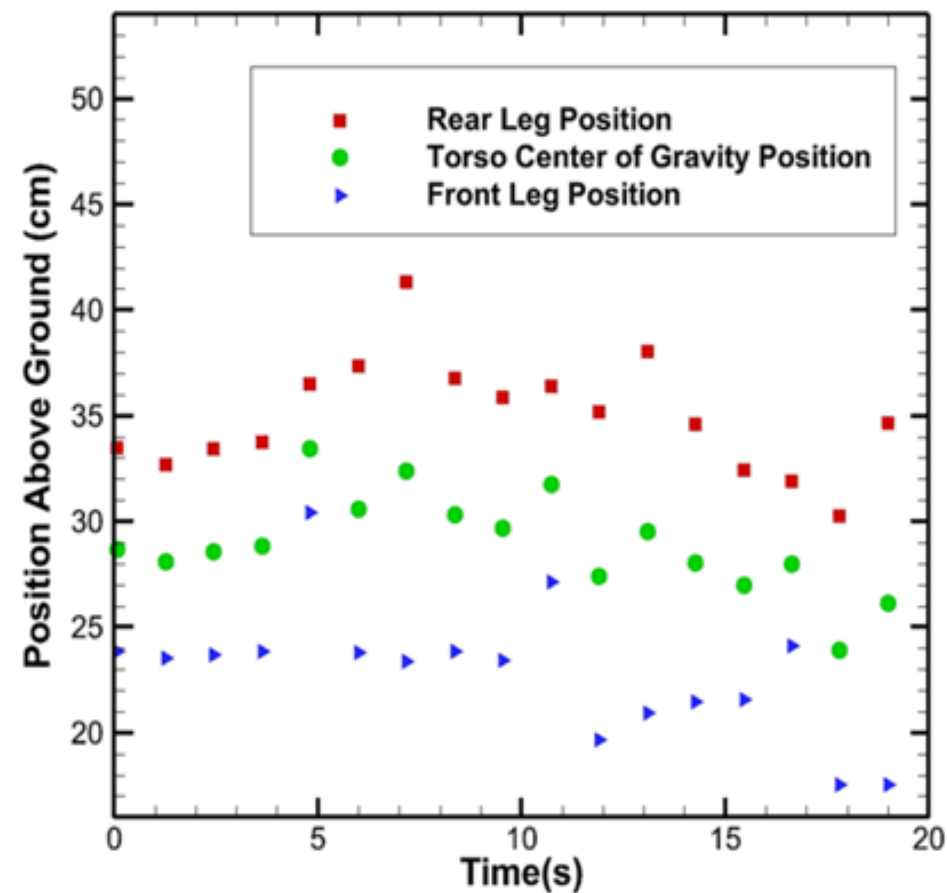


(b) Fitted Curve Denoting an Elliptical Trajectory

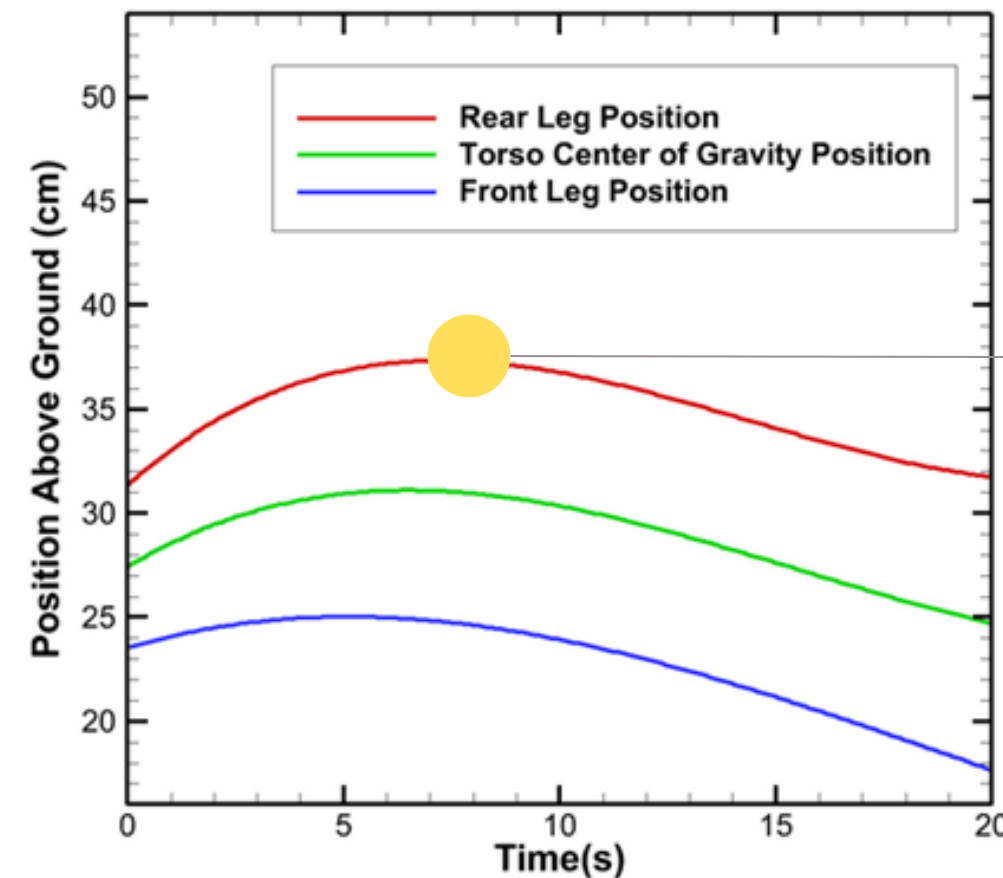
**Gait analysis revealed an elliptical trajectory with a walking cycle of 19-20 seconds.**

# KEY FINDINGS AND DISCUSSION

## Variation of Rear Leg, Torso Center of Gravity, and Front Leg Positions Over Time During One Complete Step



(a) Measured Data Points

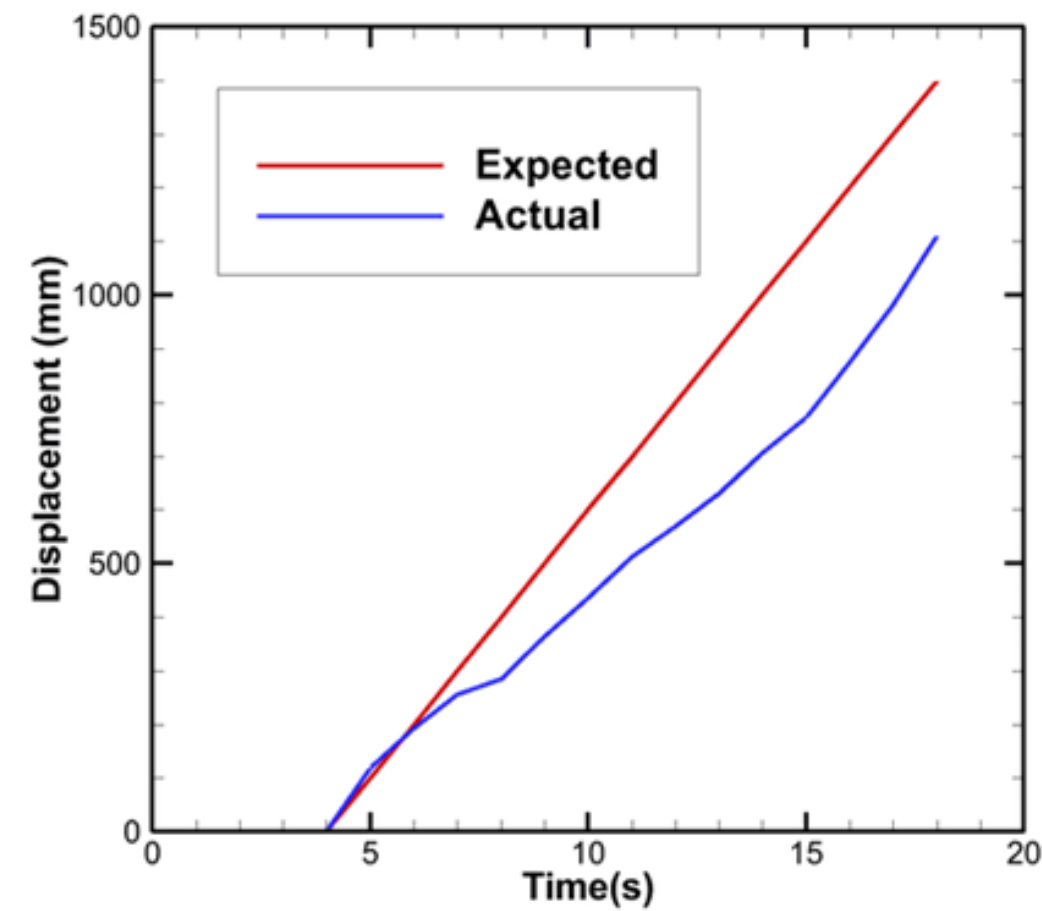


(b) Fitted Curve Denoting an Elliptical Trajectory

Highest  
Point ~ 7  
sec

**Gait analysis revealed an elliptical trajectory with a walking cycle of 19-20 seconds.**

## Variation of expected versus actual displacement of Leo with time



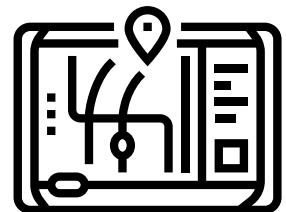
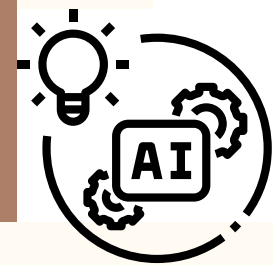
Real-world conditions introduce approximately 25% deviation from the intended path due to various losses and environmental factors compared to ideal controlled environments

# FUTURE WORK



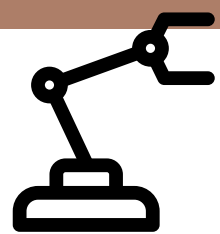
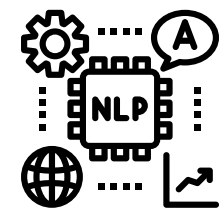
Transition to more rigid body materials and metal servo gears for increased durability.

Enhance gait control algorithms using Machine Learning and Deep Learning for improved outdoor performance.



Implement Simultaneous Localization and Mapping (SLAM) for full autonomous navigation.

Develop dynamic voice control features with advanced Natural Language Processing.



Improve gait and balancing algorithms to increase load capacity for industrial applications.

Adapt design for operation in industrial, military, and polluted environments.



**THANK YOU!**